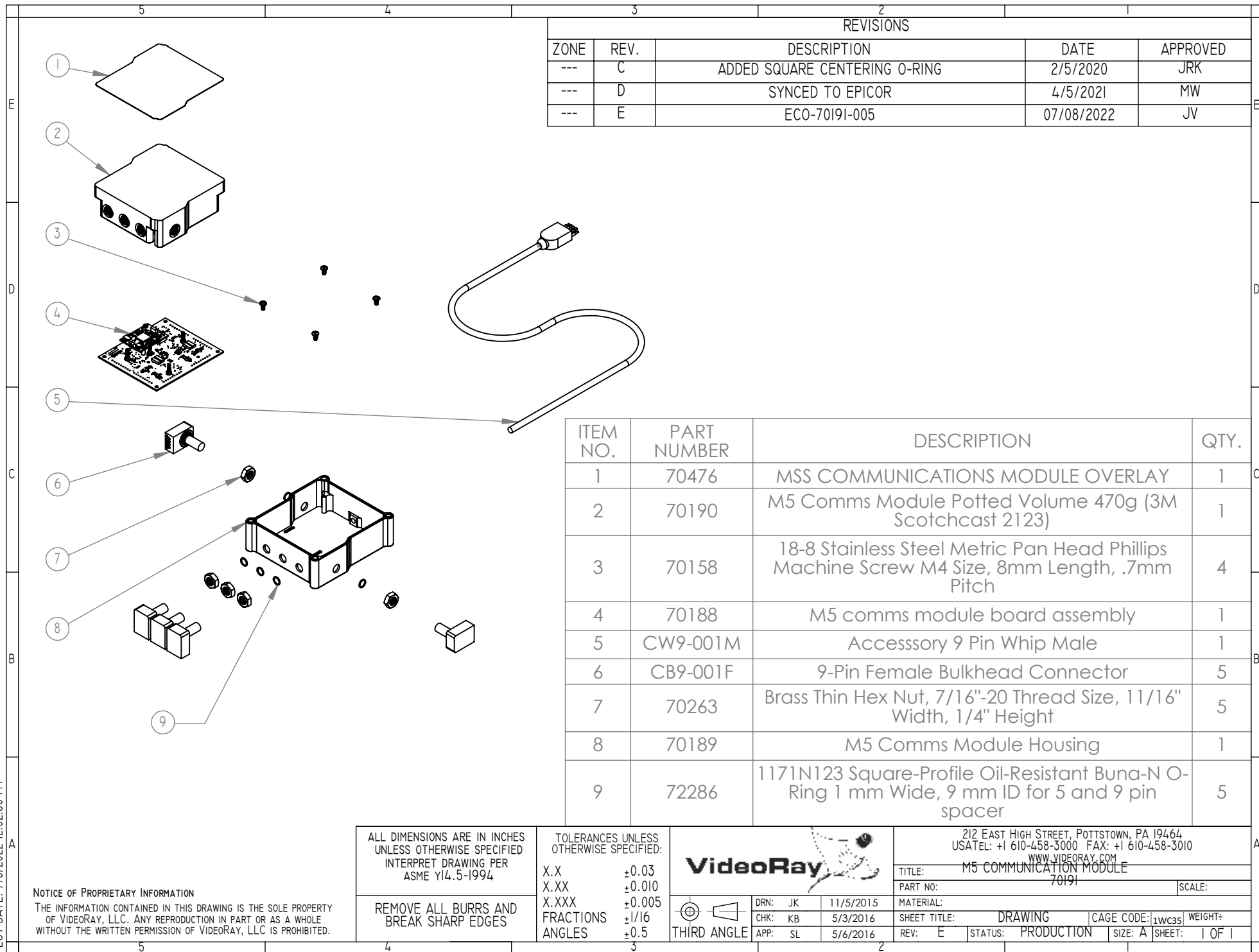


PLOT DATE: 7/8/2022 12:02:50 PM



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
---	C	ADDED SQUARE CENTERING O-RING	2/5/2020	JRK
---	D	SYNCED TO EPICOR	4/5/2021	MW
---	E	ECO-70I9I-005	07/08/2022	JV

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	70476	MSS COMMUNICATIONS MODULE OVERLAY	1
2	70190	M5 Comms Module Potted Volume 470g (3M Scotchcast 2123)	1
3	70158	18-8 Stainless Steel Metric Pan Head Phillips Machine Screw M4 Size, 8mm Length, .7mm Pitch	4
4	70188	M5 comms module board assembly	1
5	CW9-001M	Accessory 9 Pin Whip Male	1
6	CB9-001F	9-Pin Female Bulkhead Connector	5
7	70263	Brass Thin Hex Nut, 7/16"-20 Thread Size, 11/16" Width, 1/4" Height	5
8	70189	M5 Comms Module Housing	1
9	72286	1171N123 Square-Profile Oil-Resistant Buna-N O-Ring 1 mm Wide, 9 mm ID for 5 and 9 pin spacer	5

ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE SPECIFIED
INTERPRET DRAWING PER
ASME Y14.5-1994

REMOVE ALL BURRS AND
BREAK SHARP EDGES

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

X.X	±0.03
X.XX	±0.010
X.XXX	±0.005
FRACTIONS	±1/16
ANGLES	±0.5



212 EAST HIGH STREET, POTTSTOWN, PA 19464
USATEL: +1 610-458-3000 FAX: +1 610-458-3010
WWW.VIDEORAY.COM

TITLE: M5 COMMUNICATION MODULE

PART NO: 70I9I SCALE:

MATERIAL:

SHEET TITLE: DRAWING CAGE CODE: 1WC35 WEIGHT:

REV: E STATUS: PRODUCTION SIZE: A SHEET: 1 OF 1

THIRD ANGLE

DRN: JK	11/5/2015
CHK: KB	5/3/2016
APP: SL	5/6/2016

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